

Closure and Reclamation of the Troy Mine

Mine Design, Operations & Closure Conference

May 8, 2018 Doug Stiles, P.E. – *General Manager* Skip Leedy, P.E. – *Reclamation Manager* Nick Raines – *Environmental Coordinator*



Hecla Mining Company

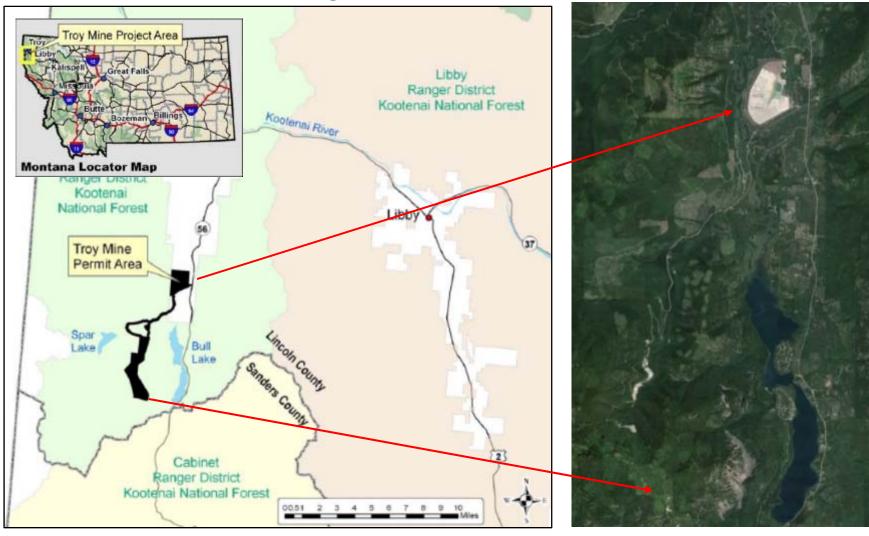
- Headquartered in Coeur d'Alene, Idaho
- Modern mining technology, mitigation and reclamation
- Long lived assets with a commitment to local hiring and spending



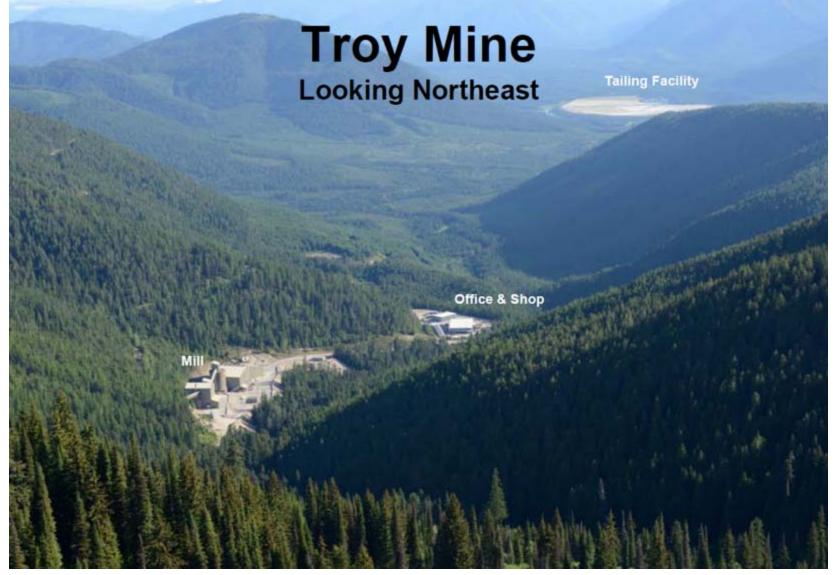




Troy Mine Location



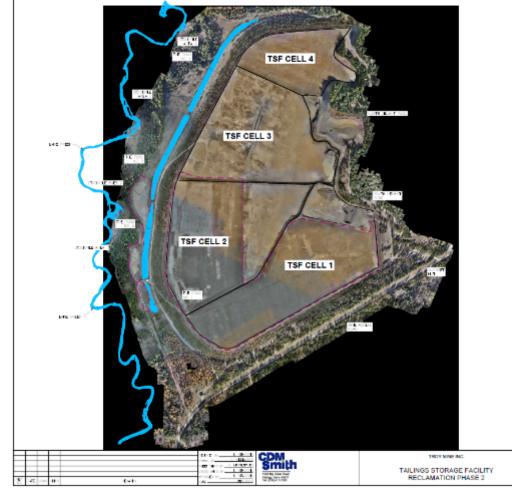






Reclamation Phase 1 Overview

Reclamation activities focused on the Tailings Storage Facility (TSF)





Reclamation Phase 1 Overview





Key Concept: Reclamation Planning and Sequencing

- Contractor identification and selection
- TSF Water Management
- Mill building and site reclamation
 Planning for future building reclamation/demolition



Key Concept: Reclamation Planning and Sequencing

Mill building and site reclamation





Key Concept: Flexibility and Adaptation

- Changes to cover design
- Planting Schedule



Key Concept: Flexibility and Adaptation

Changes to cover design

Original ROD and Reclamation plan = 18" coversoil

TMI proposal: Reduce thickness to 8"

- No statistical difference in metal uptake and vegetative cover
 - Embankment areas with 20-30 year established vegetation

MT DEQ approval: Mosaic alternative

- Cells 1 and 2 8" coversoil
- Cell 3 10" borrow material and 8" coversoil
- Cell 4 6" coversoil over current borrow soil



Cover Soil Evaluation

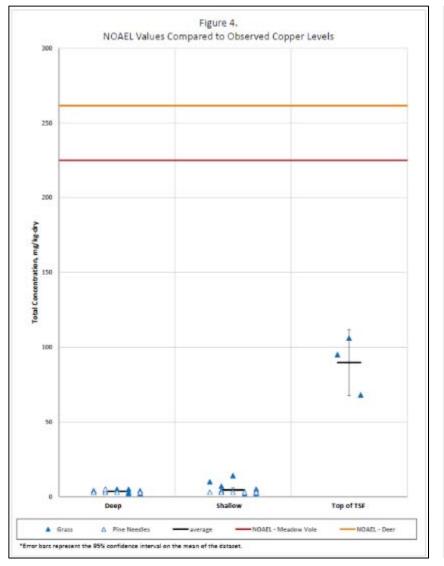


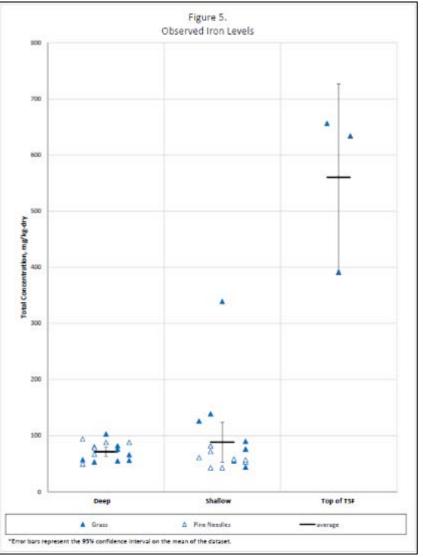


Cover Soil Evaluation

Copper





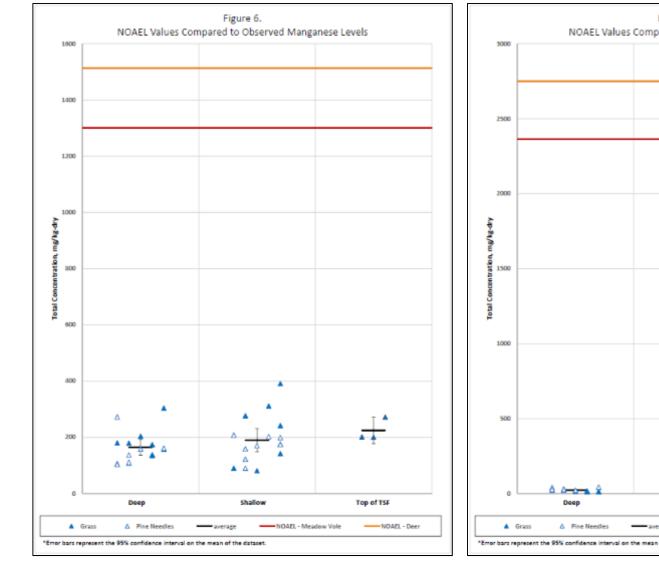


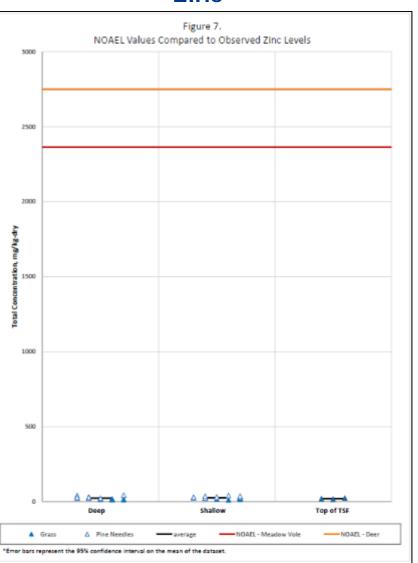


Cover Soil Evaluation

Manganese

Zinc

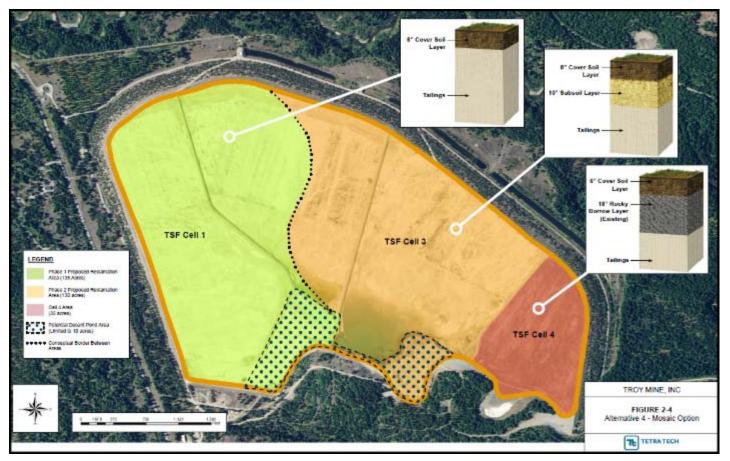






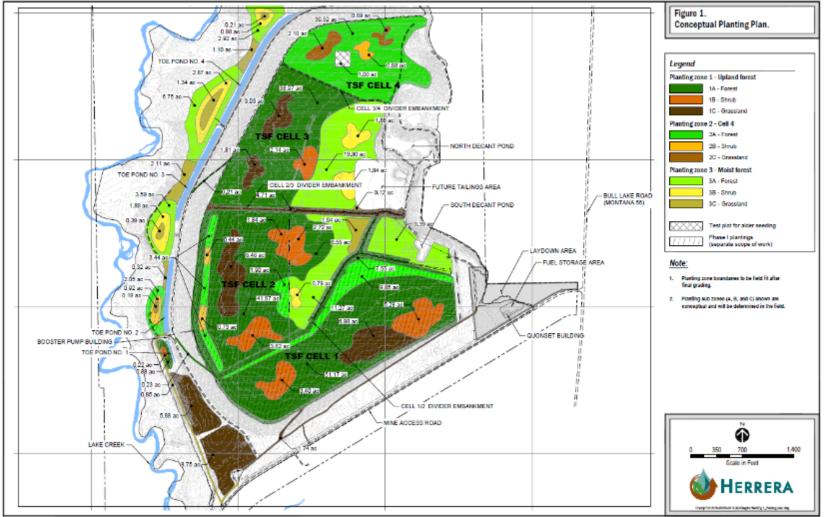
Key Concept: Flexibility and Adaptation

Changes to cover design: <u>Mosaic Alternative</u>





Revegetation Plan





Key Concept: Local Expertise and Resources

Revegetation Plan

- Goal: Re-establish vegetation communities dominated by native species
- Herrera
 - Design and Oversight
- Confederated Salish and Kootenai Tribe (CSKT) Nursery
 - Seed collection, cleaning, storage and treatment





What's Next

Focus of 2018 will be TSF Reclamation Phase II

Activities to Complete in 2018

- 1. TSF Reclamation Phase II
- 2. Long-term Water Management
- 3. Adit, mill site, and associated buildings
- 4. Long-term Monitoring

