



Metallurgical and Materials Engineering





Twenty-one buildings are situated on the picturesque campus, which overlooks the city of Butte (pop. 34,000).





Montana Tech is comprised of three colleges:

✤ College of Letters, Sciences & Professional Studies

Biological Sciences – Business and Information Technology – Chemistry and Geochemistry - Computer Science – General Science – General Studies Health Care Informatics – Liberal Studies – Mathematical Sciences Nursing – Professional and Technical Communication – Software Engineering – Statistics

School of Mines & Engineering

Electrical Engineering – Environmental Engineering – Geological Engineering – Geophysical Engineering – General Engineering – Metallurgical and Materials Engineering – Mining Engineering – Petroleum Engineering Safety, Health and Industrial Hygiene

Highlands College of Montana Tech

Business and Accounting Technology – Health Programs – Network Technology – Trades and Technical





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SCHOOL OF MINES & ENGINEERING



Bachelor of Science Degree Programs:

- Electrical Engineering
- Environmental Engineering
- General Engineering
 - Civil, Mechanical, Robotics, and Welding Options
- Geological Engineering
- Metallurgical and Materials Engineering
- Mining Engineering
- Occupational Safety and Health
- Petroleum Engineering



SCHOOL OF MINES & ENGINEERING



Bachelor of Science Degree Programs:

- Electrical Engineering
- Environmental Engineering
- General Engineering
 - Civil, Mechanical, Robotics, and Welding Options
- Geological Engineering
- Metallurgical and Materials Engineering
- Mining Engineering
- Occupational Safety and Health
- Petroleum Engineering



GRADUATE SCHOOL

Master of Science Degree Programs:

- Environmental Engineering
- Electrical Engineering
- General Engineering
- ✤ Geoscience
- Industrial Hygiene
- Metallurgical/Mineral Processing Engineering
- Mining Engineering
- Petroleum Engineering
- Project Engineering and Management
- Technical Communication





GRADUATE SCHOOL

Master of Science Degree Programs:

- Environmental Engineering
- Electrical Engineering
- General Engineering
- ✤ Geoscience
- Industrial Hygiene
- Metallurgical/Mineral Processing Engineering
- Mining Engineering
- Petroleum Engineering
- Project Engineering and Management
- Technical Communication



METALLURGICAL & MATERIALS ENGINEERING



Molten iron being charged to a Basic Oxygen Steelmaking Furnace

Conceptual drawing of nanobots on a cancer cell search-and-destroy mission

METALLURGICAL AND MATERIALS ENGINEERING UNIQUE FEATURES

- Combination of Theoretical and Practical Experiences
 - M&ME course every semester including freshman year
 - 15 Labs/8 M&ME Labs/at least 1 lab every semester
- Broad Materials Processing Coverage
 - Physical processing
 - Chemical processing
 - Development, application, and maintenance of fabricated materials
- Small Classes with a strong emphasis on practical, industrial examples.
- Strong Industry Support from advanced materials, mining, chemical, engineering & construction, environmental, and recycling companies

METALLURGICAL AND MATERIALS ENGINEERING FAQS

- What is metallurgical and materials engineering?
- What can I expect in the metallurgical and materials engineering program at Montana Tech?
- What types of employment opportunities are available for metallurgical and materials engineering graduates?
- What is the employment outlook for metallurgical and materials engineers?

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RAW MATERIALS:

Ore, coal, sand, oil, wood, plants























BULK MATERIALS: Chemicals, metals, cement, paper, fibers

Process

ENGINEERING MATERIALS:

Alloys, crystals, ceramics, plastics, composites, textiles











PRODUCT MATERIALS:

Machines, structures, roads, consumer goods

Design, Manufacture, Assemble

ENGINEERING MATERIALS:

Alloys, crystals, ceramics, plastics, composites, textiles



WASTE & SCRAP MATERIALS

Use, Service, Performance

PRODUCT MATERIALS:

Machines, structures, roads, consumer goods







METALLURGICAL AND MATERIALS ENGINEERS ARE INVOLVED IN <u>EVERY STAGE OF THE MATERIALS LIFE CYCLE!</u>

Recycle (to Bulk Materials)



WASTE & SCRAP MATERIALS

Use, Service, Performance

Mine, Drill, Harvest

RAW MATERIALS

Ore, coal, sand, oil, wood, plants

Extract, Refine, Process

BULK MATERIALS

Chemicals, metals, cement, paper, fibers

Process

PRODUCT MATERIALS

Machines, structures, roads, consumer goods

Design, Manufacture, Assemble

ENGINEERING MATERIALS

Alloys, crystals, ceramics, plastics, textiles

Materials and processes are interdependent arenas:

- Materials are involved in every stage of the cycle. Without materials, there would be nothing to process.
- The stages are connected by a series of processes.
- Every process adds value to the materials.
 - Every process requires energy and/or resources.
 - Every processes generates by-products or waste.

MATERIALS SUSTAINABILITY

Students learn to develop processes and materials in environmentally responsible ways that maximize efficiency and minimize energy consumption.



Sustainable Development "meets the needs of the present without compromising the ability of future generations to meet their own needs."

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METALLURGICAL AND MATERIALS ENGINEERING DEPARTMENT PHILOSOPHY & OBJECTIVE

The Metallurgical and Materials Engineering Department faculty are dedicated to the purpose of providing our students with a challenging and rewarding academic experience.

Our core philosophy is to promote intellectual and professional growth by emphasizing and reinforcing the importance of responsibility, self-reliance, diligence, and perseverance.

Our objective is to graduate engineers with the technical competence and professional maturity to perform productively on behalf of their employers.

Our graduates are ready to go to work!

METALLURGICAL AND MATERIALS ENGINEERING FACULTY AND STAFF

The Department is staffed by six full-time faculty and one full-time administrative assistant.

- All faculty members have Ph.D.'s and three earned their undergraduate and/or graduate degrees at Montana Tech.
- * The faculty have extensive industrial experience, a network of contacts, and perform research programs with industry.
- The student-to-faculty ratio in upper division department classes is typically about 10:1.

Metallurgical and Materials Engineering is a multidisciplinary field -- a metallurgist must be a jack of all trades and a master of many...

- The program includes courses in mathematics, chemistry, physics, humanities and the social sciences.
- Students gain hands-on experience in laboratories; our program features 15 laboratories more than any other program!
- Students earn credit for working on summer internships.

To earn a bachelor of science degree in Metallurgical & Materials Engineering, the student is required to complete 136 credit-hours:

Metallurgical & Materials Engr.	57 credit hours
General Engineering	14
Physical Sciences	38
Humanities & Social Sciences	18
Science & Technical Electives	9

METALLURGICAL AND MATERIALS ENGINEERING UNPARALLELED CLASSROOM EXPERIENCE



Small class sizes give students opportunities that simply do not exist in larger departments. For example, students become proficient at delivering technical presentations.

Unique M&ME Materials Engineering Core:

- ✤ Year 1:
 - M&ME Seminar Plant Tours and Speakers
 - M&ME Safety and Health
 - Mineral Processing I
- ✤ Year 2:
 - Metallurgical Thermodynamics Basics
 - Materials Science I Basics of Structure, Processing and Properties
 - Minerals Processing II



Freshman Class Field Trip to the Montana Resources Operations in 2011

Unique M&ME Materials Engineering Core:

- Year 3:
 - Mass Transfer and Kinetics/Advanced Transport
 - Materials Science II
 - Ceramic Materials
- Year 4:
 - Polymeric Materials
 - Process Instrumentation and Control
 - Processing of Aqueous Systems/Elevated Temp. Systems
 - Environmental Degradation of Materials (Corrosion)
 - Composites or Flowsheet Design
 - Technical Electives Additional Specialized Courses

METALLURGICAL AND MATERIALS ENGINEERING HANDS-ON LABORATORY EXPERIENCE



The Department has over \$3.5 million of analytical instruments and process equipment.

Undergraduate students are encouraged to use equipment that is typically available only to graduate students at other schools.

The department does not believe in demonstration laboratories; ours feature "hands-on" learning experiences.

Preparing to execute a well conceived demonstration under the scrutiny of Department Head Courtney Young.

The Unique M&ME Lab Experience:

- ✤ Year 1:
 - Particulate Processing I Lab
 - Sieve Analysis, Wilfley Table, Magnetic Separator, Spiral Separator, Flotation Cell, Knelson Concentrator
- Year 2:
 - Particulate Processing II Lab
 - Electrostatic Separation, Coulter Counter, Thickeners, Jaw Crusher, Roll Crusher, Rod & Ball Mills, Bond Work Index

The Unique M&ME Lab Experience:

- Year 3:
 - Microstructural Interpretation Lab
 - ✤ Grain Size Determination, Steel Metallurgy, Heat Treatment, Identification of Phases
 - Physical Metallurgy and Materials Lab
 - Annealing, Casting, Precipitation Hardening, Heat Treating, Non-metals

Year 4:

- Materials Characterization Lab
 - ✤ SEM/MLA, XRD, ICP
- Aqueous and Elevated Temperature Lab
- Senior Design I and II

METALLURGICAL AND MATERIALS ENGINEERING HANDS-ON LABORATORY EXPERIENCE





Contemplating the intricacies of froth flotation.





METALLURGICAL AND MATERIALS ENGINEERING RESEARCH





Laboratory facilities are similar to those seen on CSI and NCIS – but without the gore!

METALLURGICAL AND MATERIALS ENGINEERING RESEARCH

Department faculty have developed active research programs:

Undergraduate research projects (URPs)

Graduate research projects funded by government and industry. Recent examples include:

- Minerals coal, precious metals, copper, rare earth elements, silicon
- Energy development of fuel cell materials, purification of silicon for solar energy, nuclear fuel recycling
- Environment wastewater treatment, clean coal technologies

Our goal is to produce maximum value to the sponsor in every project that we accept.

METALLURGICAL AND MATERIALS ENGINEERING RESEARCH



METALLURGICAL AND MATERIALS ENGINEERING FINANCIAL ADVANTAGES



Financial advantages for M&ME students include:

Affordable Tuition & Fees – resident fees range from \$3200 to \$3500 per semester, and nonresident fees range from \$9,000 to \$10,000 per semester. Out-of-state fees are substantially reduced for students that qualify for Western Undergraduate Exchange (WUE) scholarships.

Scholarships – awarded on a competitive basis to industrious students by the department, school, industry, and professional societies and organizations.

Internships – most M&ME majors opt for lucrative summer employment with industrial concerns throughout the U.S.

CAMP – the Center for Advanced Mineral and Metallurgical Processing provides students with the opportunity to earn while they learn.

ADVANTAGE: motivated students have the opportunity to graduate and start their careers essentially debt-free.

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METALLURGICAL AND MATERIALS ENGINEERING A HYBRID DEGREE PROGRAM

M&ME is one of the most diverse and flexible engineering degree programs. Tailor your career to fit your interests.

Process engineers invent, develop, and operate technologies to recover and refine metals and other materials, produce energy, and improve the environment.

Materials engineers create new materials from metals, ceramics, polymers (plastics), semiconductors, and composites.

The two disciplines overlap – knowledge of one discipline enhances the probability of success in the other. M&ME graduates are proficient in both disciplines.

ARENA OF PROCESS ENGINEERING

Process engineers use materials and energy resources to produce value-added materials and, in some cases, energy.

Mineral processing separates valuable materials from waste rock based on differences in physical characteristics.



Grinding ore in ball mills

Pouring liquid steel



Thermal processing uses heat to drive the desired chemical reactions.

ARENA OF PROCESS ENGINEERING

Aqueous processing technologies separate valuable metals in a liquid medium.



Drawing of a hydrometallurgy plant

Aluminum Electrolysis



Other process use electric current to drive chemical reactions.

ARENA OF MATERIALS SCIENCE & ENGINEERING

Materials Scientists and Engineers are concerned with the structure and properties of the four major materials categories.



Materials engineers can choose to specialize in many areas:

- Material development
- Corrosion
- ✤ Failure analysis
- Welding and joining

ARENA OF MATERIALS SCIENCE & ENGINEERING



The Materials Pyramid

ARENA OF MATERIALS SCIENCE & ENGINEERING

Materials engineers create new materials for specific applications:



Body Armor [Ceradyne, Inc.]



Biomaterials (knee replacement)



Semiconductors



Synthetic Diamond



PEM Fuel Cells



Steel Billets

METALLURGICAL AND MATERIALS ENGINEERING RECENT M&ME GRADUATE PLACEMENT



METALLURGICAL AND MATERIALS ENGINEERING RECENT M&ME GRADUATE PLACEMENT

IN GRADUATE SCHOOL

Nick Gow* Jeff Kline*

Teresa Hayward-McGrath Caleb Ellefson Caelen Anderson

Ph.D. Students

Montana Tech & University of Montana (IIP program) Norwegian University of Science and Technology, NTNU (Trondheim, Norway) Curtin University (Perth, Western Australia) Washington State University (Pullman, WA) Colorado School of Mines (Golden, CO)

M.S. Students

Matt Esquibel Ariane Erickson Tyler Broden Jesse Bowden Ashley Carter Ryan Foy Brandon Steinborn Colorado School of Mines University of Washington (Seattle, WA) Montana Tech Montana Tech Montana Tech Montana Tech Montana Tech

* Expected to fulfill doctoral program requirements by Fall 2012.

METALLURGICAL AND MATERIALS ENGINEERING CAREERS

Why consider a career in M&ME?

- The work is interesting, challenging, and intellectually stimulating.
- You may choose to work almost anywhere in the U.S.
 International employment opportunities are also available.
- Your work will benefit mankind.

But most of all because ...

It could lead to FINANCIAL SECURITY!

METALLURGICAL AND MATERIALS ENGINEERING FINANCIAL ADVANTAGES



Financial advantages for M&ME graduates include:

- Placement despite a shaky national economy, M&ME graduates have enjoyed 100% placement throughout the past decade. Most are able to secure permanent employment early in their senior year.
- Salaries and benefits starting salaries begin at about \$65,000/year. Graduates with prior work experience and/or internships typically command higher starting salaries.
- Opportunities students generally choose among multiple employment offers. This advantage ensures competitive salaries and provides the student flexibility in establishing their preferred career path and choice of location.

METALLURGICAL AND MATERIALS ENGINEERING FINANCIAL ADVANTAGES



Financial advantages for M&ME graduates include:

- Placement despite a shaky national economy, M&ME graduates have enjoyed 100% placement throughout the past decade. Most are able to secure permanent employment early in their senior year.
- Salaries and benefits starting salaries exceed \$65,000/year. Graduates with prior work experience and/or internships generally get higher starting salaries.
- Opportunities students generally choose among multiple employment offers.

METALLURGICAL AND MATERIALS ENGINEERING SALARIES



- In 2010, the mean annual salary of those working in the metallurgical and materials engineering field was \$86,860.
- Lowest paid engineers earned just less than \$51,680, which is still more than the average household income in any of the 7 largest cities in Montana.
- The middle 50% of salaries ranged from \$64,930 to \$105,090.
 M&ME graduates begin near the middle, not at the bottom!
- The top 25% earned more than \$105,000.
- The top 10% earned more than \$126,800.

Source: U.S. Bureau of Labor (2010)

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METALLURGICAL AND MATERIALS ENGINEERING EMPLOYMENT OUTLOOK

- Materials engineers are employed in almost every industry there are an estimated 300,000 types of materials and thousands more are under development!
- Between 2008 and 2018, the market for metallurgical and materials engineering is expected to increase by 9%; this level of demand equates to thousands of new job opportunities.
- Many engineers are near retirement their positions must be filled by new engineers, creating even more jobs and opportunities for rapid advancement.
- Due to the healthy materials and metals markets, opportunities are rapidly expanding.

Source: U.S. Bureau of Labor (2010)

METALLURGICAL AND MATERIALS ENGINEERING QUESTIONS



METALLURGICAL AND MATERIALS ENGINEERING THANK YOU!

